



DIAMONDBACK

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BULKHEAD PREP KIT

INSTALLATION GUIDE

BH-2

20 minutes
Normal install time

Keep an eye out for these icons:

IMPORTANT!
Important installation information

Helpful Hints
Tips to assist installation

PARTS INCLUDED



6' Sticker-Tite Rubber Gasket



Silicone



T30 Torx
Wrench



Rubbing Alcohol
or Glass Cleaner



Clean, Lint-
Free Cloth



Utility
Knife



Flashlight
(optional)

TOOLS REQUIRED

AFFIX THE GASKET

To ensure the bulkhead gasket sticks, make sure the surface temperature of your truck is at least 50°F and will remain so for at least a day.

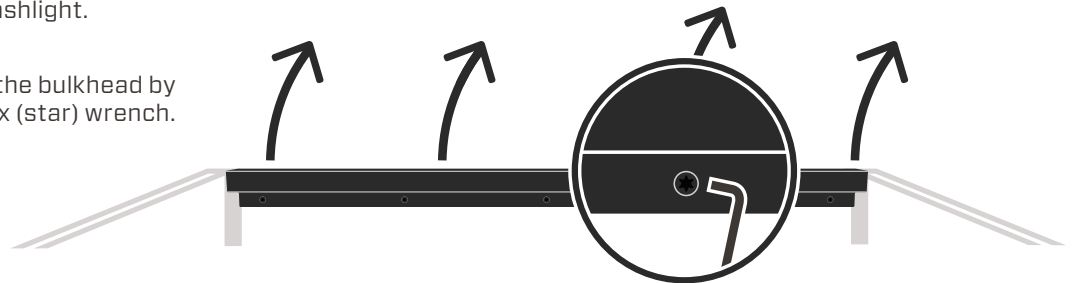
Ideally, do this where you'll feel free to leave your cover open for at least an hour and either in a well-lit area or with a second person and flashlight.

1 Remove the square-tube top rail of the bulkhead by undoing its five bolts with a T30 Torx (star) wrench.

2 Clean the top of the bulkhead thoroughly with a clean, lint-free cloth and rubbing alcohol or glass cleaner. Allow to dry.

It's very important that the top of the bulkhead be both dry and absolutely free of dirt, oil, or any other contaminants prior to application of the gasket.

3 Affix the **gasket** to the top of the bulkhead it's:
a. tight against the the interior edges of the bed rails at both ends, and
b. flush with the inside (i.e., toward-tailgate) edge of the bulkhead.



SILICONE THE GAPS

4 Reattach the square-tube top rail to the bulkhead over the gasket.

5 Install the cover according to its instructions, remembering to set aside the hex key's plastic bag.

6 After installing the cover, open the cab panel.

7 Cut the silicone nozzle to a bead size that matches the width of the gaps between the square-tube top rail and the bed rail caps.

8 Fill the front of the driver-side gap with a column of silicone.

9 Bridge the top of the same gap with silicone.



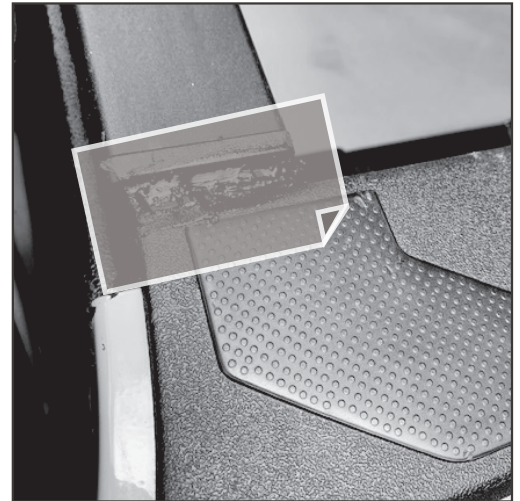
10 Repeat steps 8–9 on the passenger side.

11 Wipe up any excess silicone.

12 Cut the hex key's plastic bag into two equal halves.

★ If you've trashed the plastic bag, two pieces of parchment paper, wax paper, or plastic wrap should work.

13 Lay a plastic bag piece over each of the silicone bridges that now span the gaps between the square-tube top rail and the bed rail caps.



14 Close the cab panel.

15 With the truck in a well-lit area or a second person shining a light at the driver-side, front exterior corner of the cargo bed, fill the hidden gap way up under the interior corner of the driver-side bed rail with silicone until you can see no more light coming through.



16 Repeat step 15 on the passenger side.

17 Open the cab panel.

18 Remove the plastic bag pieces.

19 Leave the cab panel open for at least an hour to let the silicone "skin" and become tack-free.

! Avoid car washes and heavy precipitation for 24 hours (longer if in cold or very dry conditions) to allow the silicone to fully cure.

